Implementation: Sep.20,2011
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# SAFETY DATA SHEET

## 1. Product and company(manufacturer) identification

**Product:** ESLON Adhesive No.65S

**Manufacturer:** Sekisui Chemical Co., Ltd.

**Address:** Toranomon 2-10-4, Minato-ku, Tokyo 105-8566

**Responsible section:** Urban Infrastructure & Environmental Products Company
Pipe Systems Division

**Telephone:** +81-3-6748-6492

**Urgent telephone:** +81-3-6748-6492

**Fax:** +81-3-6748-6564

**Urgent contact:** same as above

**Application & restriction** Adhesive for polyvinyl chloride piping system
Other applications are prohibited.

**Document number:** #65S

## 2. Hazards identification

**GHS Classification**

| | | |
|---|---|---|
| **Physicochemical hazards:** | Explosives | Not classified |
| | Flammable gases | Not classified |
| | Aerosols and chemicals under pressure | Not classified |
| | Oxidizing gases | Not classified |
| | Gases under pressure | Not classified |
| | Flammable liquids | Category 2 |
| | Flammable solids | Not classified |
| | Self-reactive substances and mixtures | Not classified |
| | Pyrophoric liquids | Not classified |
| | Pyrophoric solids | Not classified |
| | Self-heating substances and mixtures | Classification Not Possible |
| | Substances and mixtures which, in contact with water, emit flammable gases | Not classified |
| | Oxidizing liquids | Not classified |
| | Oxidizing solids | Not classified |
| | Organic peroxides | Not classified |
| | Corrosive to metals | Not classified |
| | Desensitized explosives | Classification Not Possible |
| **Health hazards:** | Acute toxicity (oral) | Category 4 |
| | Acute toxicity (dermal) | Category 4 |
| | Acute toxicity (inhalation: gas) | Not classified |
| | Acute toxicity (inhalation: vapor) | Category 4 |
| | Acute toxicity (inhalation: dust and mist) | Classification Not Possible |
| | Skin corrosion/irritation | Category 2 |
| | Eye damage/irritation | Category 2A |
| | Respiratory sensitization | Classification Not Possible |
| | Skin sensitization | Category 1 |
| | Germ cell mutagenicity | Category 2 |
| | Carcinogenicity | Classification Not Possible |
| | Reproductive toxicity | Category 2 |
| | Specific target organ toxicity (single exposure) | Category 1 (respiratory)<br>Category 2(kidneys, central nervous<br>Category 3 (narcotic effect, respiratory tract irritancy) |
| | Specific target organ toxicity (repeated exposure) | Category 1 (respiratory, bones, digestive tract, nervous system,central nervous system) |
| | Aspiration hazard | Not classified |
| **Environmental hazards:** | Hazard to the aquatic environment(Acute hazard) | Not classified |
| | Hazard to the aquatic environment(Long-term hazard) | Not classified |
| | Hazard to the ozone layer | Classification Not Possible |

**Pictogram or symbol:**

**Signal word:** Danger

**Hazard statement:**
(H302+H312+H332)Harmful if swallowed, in contact with skin or if inhaled.
(H225)Highly flammable liquid and vapor.
(H315)Causes skin irritation.
(H317)May cause an allergic skin reaction.
(H319)Causes serious eye irritation.
(H335)May cause respiratory irritation.
(H336)May cause drowsiness or dizziness.
(H341)Suspected of causing genetic defects.
(H361)Suspected of damaging fertility or the unborn child.
(H370)Causes damage to organs(respiratory).
(H371)May cause damage to organs(kidneys, central nervous system).
(H372)Causes damage to organs(respiratory, bones, digestive tract, nervous systems, central nervous systems) through prolonged or repeated exposure.

**Precautionary statement:**
Obtain special instructions before use.(P201)
Do not handle until all safety precautions have been read and understood.(P202)
Keep away from heat/sparks/open flames/hot surfaces. – No smoking.(P210)
Keep container tightly closed.(P233)
Ground/bond container and receiving equipment.(P240)
Use explosion-proof electrical/ventilating/lighting/ equipment.(P241)
Use only non-sparking tools.(P242)
Take precautionary measures against static discharge.(P243)
Do not breathe dust/fume/gas/mist/vapors/spray. (P260)
Avoid breathing dust/fume/gas/mist/vapors/spray. (P261)
Wash hands and eyes thoroughly after handling. (P264)
Do not eat, drink or smoke when using this product.(P270)
Use only outdoors or in a well-ventilated area.(P271)
Contaminated work clothing should not be allowed out of the workplace.(P272)
Wear protective gloves/protective clothing/eye protection/face protection.(P280)
IF ON SKIN: Wash with plenty of soap and water.(P302+P352)
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.(P303+P361+P353)
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. (P304+P340)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.(P305+P351+P338)
IF exposed or concerned: Get medical advice/attention.(P308+P313)
Call a POISON CENTER or doctor/physician if you feel unwell.(P312)
Get medical advice/attention if you feel unwell.(P314)
Specific treatment (see label).(P321)
Rinse mouth.(P330)
If skin irritation occurs: Get medical advice/attention.(P332+P313)
If skin irritation or rash occurs: Get medical advice/attention.(P333+P313)
If eye irritation persists: Get medical advice/attention.(P337+P313)
Take off contaminated clothing and wash it before reuse.(P362+P364)
In case of fire: Use for extinction:(P370+P378)
Store in a well-ventilated place. Keep container tightly closed.(P403+P233)
Store in a well-ventilated place. Keep cool.(P403+P235)
Store locked up.(P405)
Dispose of contents/container in accordance with local/regional/national/international regulations.(P501)

## 3. Composition/information on ingredients

**Nature of composition:** Mixture

**Chemical or common name:** Adhesive, containing vinyl chloride-vinyl acetate copolymer

| Component | Content | CAS Number | Reference Number in Gazetted List in Japan | Others |
|---|---|---|---|---|
| Cyclohexanone | 54% | 108-94-1 | (3)-2376 | |
| Methyl ethyl ketone | 17% | 78-93-3 | (2)-542 | |
| Acetone | 13% | 67-64-1 | (2)-542 | |
| Resin (VC-VAc copolymer, etc.) | 17% | 9003-22-9 | (6)-76 | |
| Tin compound | Less than 0.3% | 15571-58-1 | (2)-2307 | |

## 4. First-aid measures

| | |
|---|---|
| **If vapor is inhaled:** | Take the affected person to a clean-air space and give him rest in a easy-breathing pose.<br>Seek physician's counsel as may be needed. |
| **If touched to skin:** | Wash the skin immediately with a lot of water and soap.<br>Take off the contaminated clothing's for cleaning.<br>Seek physicians counsel if he suffers from irritation or drowsiness. |
| **If gets in eye:** | Thoroughly wash the eye with clean water for a several minutes. Remove contact lens if easily removable. Continue washing after removal.<br>Seek physician's counsel. |
| **If swallowed:** | Immediately wash the mouth with water.<br>Immediately seek physician's counsel.<br>Rinse the mouth well and drink a lot of water to vomit. |
| **Anticipated acute & chronic symptoms:** | Irritation to respiratory organs, cough and gasp, when inhaled.<br>Irritation to digestive organs, nausea, vomit and diarrhea, when swallowed.<br>Skin irritation, defatting, eye irritation, reddening and ache, when contacted.<br>Anesthesia, headache, drowsiness, restricted vision, vomit, diarrhea and loss of consciousness, when over-exposed to vapor. |
| **Protection of first-aid provider:** | First-aid provider should use protective wears such as organic solvent mask, when the circumstances require. |
| **Special note to physician:** | No information |

## 5. Fire-fighting measures

| | |
|---|---|
| **Extinguishing agents:** | Carbon dioxide, powder agent, foam agent |
| **Prohibited extinguishing agent:** | Water flux |
| **Specific hazards:** | Fire may cause to generate irritant, toxic or erosive gas.<br>Easily flammable. It will readily be ignited by heat, spark or flame.<br>Heating of container may cause explosion.<br>Easily inflammable liquid and vapor. |
| **Proper extinguishing method:** | Remove surrounding combustibles and use extinguishing agents.<br>Use foam agent to choke a large scale fire.<br>Spray water over the neighborhood to cool and prevent fire spread.<br>Fight against fire standing to its windward as much as possible and wear Respirator if necessary. |

## 6. Accidental release measures

| | |
|---|---|
| **Health hazard precaution, protective wear and first-aid** | Workers should use protective wears ( See Chapter 8) to prevent contact with the spilt adhesive and inhalation of its vapor.<br>Rope off the crowd from the leak spot.<br>Work from the windward and evacuate the leeward crowd.<br>In case of indoor leakage, ventilate as much as possible until the cleaning is completed. |
| **Environmental hazard precaution:** | Prevent flow out to river, etc. so as not to badly affect the environment. |
| **Recovery and neutralization:** | For small scale leakage, use absorbent (sawdust, dirt, sand, waste rug) to remove most of the spill and wipe off the rest using waste rug.<br>For large scale leakage, build bank around the spill and lead the liquid to a safer place for recovery. |
| **Prevention of secondary casualty:** | Quickly remove all the combustibles from around the leak spot and provide extinguishers ready for use. |

## 7. Handling and storage precautions

### Handling

**Technical measures:** Use protective wears if inhalation or skin contact is foreseen.
Fire ban.

**Local & total ventilation:** Handling work must be practiced in a room where local or total ventilation facility is functioning.

**Safe handling:** Ban of high temperature substance, sparking and fire at nearby points.
Prohibition of eating, drinking and smoking while the product is used.
Wash hands well after handling.
Avoid contact of the product with eye, skin and clothing.
Do not inhale vapor, mist and spray of the product.
Handle it only after reading and understanding all the precautions.
Use the product only in a well ventilated room or outdoors.

### Storage

**Storing conditions:** Store in a remote room from heat, sparks and naked flame. No smoking in the storage room.
Store in a cool, ventilated room.
Lock the storage room.

## 8. Exposure controls and personal protection

**Facility measures:** Local ventilation of closed work room or total proper ventilation to prevent vapor inhalation.

| | Cyclohexanone | Methyl ethyl ketone | Acetone |
|---|---|---|---|
| **Control concentration:** | 20 ppm | 200 ppm | 500 ppm |
| **Permissible concentration (Exposure limit, Biological exposure guide line)** | | | |
| **Japan society for occupational health.** | 25 ppm | 200 ppm | 200 ppm |
| **ACGIH** TLV-TWA | 20 ppm | 200 ppm | 500 ppm |

**Protective wears:**

**Respiratory protection:** Use aspirator with appropriate filter
**Hand protection:** Impermeable gloves
**Eye protection:** Solvent-resistant goggles
**Skin and body protection:** long-sleeve fatigue uniform

**Hygienic measures:** Wash hands well after handling.

## 9. Physical and chemical properties

| | |
|---|---|
| **Physical state, form:** | Liquid |
| **Color:** | Colorless transparent |
| **Odor:** | Characteristic stimulative odor |
| **Melting point/freezing point:** | −20℃ or lower |
| **Bp, initial bp & boiling range:** | 56.5℃ (bp) |
| **Flammability:** | Highly flammable liquid and vapor |
| **Evaporation rate:** | no data available |
| **Flash point:** | −17℃ (Closed Method) |
| **Auto ignition point:** | 420℃ |
| **Decomposition temperature:** | no data available |
| **pH:** | Not applicable |
| **Dynamic viscosity:** | ca.540($mm^2/s$)/20℃ |
| **Solubilities:** | insoluble in water |
| **n-Octanol/water partition coefficient:(log Pow)** | no data available |
| **Vapor pressure:** | no data available |
| **Specific gravity (density):** | ca.0.93(20℃) |
| **Vapor density:** | no data available |
| **Particle characteristics:** | no data available |
| **nonvolatile content:** | ca. 16% |
| **Viscosity:** | ca. 500 mPa・s |

## 10. Stability and reactivity

| | |
|---|---|
| **Stability:** | Stable under normal conditions and handling. |
| **Possibility of hazardous reaction:** | Vigorously reacts with strong oxidizing agents and ignites. |
| **Prohibitive conditions:** | Heat |
| **Prohibitive contact:** | With oxidizing agent |
| **Hazardous decomposed substances:** | Generates Aldehyde, Acid and Organic matter by thermal decomposition. |

## 11. Hazard information

**Acute toxicity:**

(Appended Table)

| | Content | Acute toxicity (oral) | Acute toxicity (dermal) | Acute toxicity (inhalation: gas) | Acute toxicity (inhalation: vapor) | Acute toxicity (inhalation: dust and mist) |
|---|---|---|---|---|---|---|
| Cyclohexanone | 54% | Category 4 (1544mg/kg) | Category 3 (947mg/kg) | Not classified | Category 3 (2450ppm) | Not Classified (8000ppm) |
| Methyl ethyl ketone | 17% | Not Classified (>2000mg/kg) | Not Classified (>5000mg/kg) | Not classified | Category 4 (11700ppm) | Classification Not Possible |
| acetone | 13% | Not Classified (>5000mg/kg) | Not Classified (>7400mg/kg) | Not classified | Not Classified (32000ppm) | Classification Not Possible |
| Resin (VC-VAc copolymer, etc.) | 17% | Classification Not Possible | Classification Not Possible | Classification Not Possible | Classification Not Possible | Classification Not Possible |

**Acute toxicity(oral):** The product contains substances of acute toxicity (oral) of Categories indicated in Appended Table. The dose is calculated for the mixture (the product) to be ATE mix=1500 mg/kg.
The product, as a mixture, falls in Category 4.

**Acute toxicity(dermal):** The product contains substances of acute toxicity (transdermal) of Categories indicated in Appended Table. The dose is calculated for the mixture (the product) to be ATE mix=1723 mg/kg.
The product, as a mixture, falls in Category 4.

**Acute toxicity(inhalation: vapor):** The product contains substances of acute toxicity (vapor inhalation) of Categories indicated in Appended Table. The dose is calculated for the mixture (the product) to be ATE mix=17mg/l
The product, as a mixture, falls in Category 4.

**Skin corrosion/irritation:** The product contains skin-irritating substances of the following Categories:
Category 2: Cyclohexanone (54 %), methyl ethyl ketone (17 %).
The product, as a mixture, falls in Category 2.

**Eye damage/irritation:** The product contains caustically injuring and irritating substances of the following Categories:
Category 2A: Cyclohexanone (54 %), methyl ethyl ketone (17 %)
Category 2B: Acetone(13%)
The product, as a mixture, falls in Category 2A.

**Respiratory sensitization:** Respiratory organ sensitization: No available data.

**Skin sensitization:** The product contains caustically injuring and irritating substances of the following Categories:
Category 1: Cyclohexanone (54 %).
The product, as a mixture, falls in Category 1.

**Germ cell mutagenicity:** The product contains mutagenicity substances of the following Category:
Category 2: Cyclohexanone (54 %).
The product, as a mixture, falls in Category 2.

**Carcinogenicity:** Respiratory organ sensitization: No available data.

**Reproductive toxicity:** The product contains reproductive toxicity of the following Category:
Category 2: Cyclohexanone (54 %)、Acetone(13%)
The product, as a mixture, falls in Category 2.

**Specific target organ toxicity (single exposure):** The product contains single-exposure toxic substances of the following Categories:
Cyclohexanone (54%)＞1%, Category 1 (respiratory), Category 2 (central nervous system) and Category 3 (narcotic effect),
Methyl ethyl ketone (17%)＞1%, Category 2 (Kidneys) and Category 3 (respiratory tract irritancy).
Acetone (13%)＞1%, Category 3 (narcotic effect, respiratory tract irritancy).
The product, as a mixture, falls in Category 1 (respiratory), Category 2 (kidneys, central nervous system) and Category 3 (narcotic effect, respiratory tract irritancy).

**Specific target organ toxicity (repeated exposure):** The product contains multiple-exposure toxic substances of the following Categories:
Cyclohexanone (54%)＞1%, Category 1 (bones, central nervous system),
Methyl ethyl ketone (17%)＞1%, Category 1 (nervous system),
Acetone (13%)＞1%, Category 1 (central nervous system, respiratory, digestive tract).
The product, as a mixture, falls in Category 1 (respiratory, bones, digestive tract, nervous systems, central nervous systems).

**Aspiration hazard:** The product contains more than 10% in total of respiratory-harmful substances of the following Category, however, the kinematic viscosity at 40℃ is more than 20.5mm2/s:
The product, as a mixture, falls Not Classified.

## 12. Ecological information

| | |
|---|---|
| **Hazard to the aquatic environment(Acute hazard):** | Not classified |
| **Hazard to the aquatic environment(Long-term hazard):** | Not classified |
| **Hazard to the ozone layer:** | Does not contain any ingredient listed in the Annexes to the Montreal Protocol.<br>Classification Not Possible. |

## 13. Notes on disposal

| | |
|---|---|
| **Residual & waste:** | In the disposal of residual and other wastes, observe the relevant laws /regulations and local government rules.<br>Users of the product should contract with the local government or licensed 'Industrial Waste Processors' for disposal of waste.<br>It is important to let the contractor know well of fire and health hazards of the product, prior to disposal. |
| **Contaminated containers & packages:** | Clean the containers for reuse or dispose them properly in accordance with relevant regulations and local government rules.<br>Completely empty containers prior to disposal. |

## 14. Transport information

**International rule**

| | |
|---|---|
| **UN number:** | 1133 (Adhesive, containing inflammable liquid) |
| **UN classification:** | Class 3 (inflammable liquid) |
| **Packing Group:** | Ⅱ |
| **Sea Pollution Prevention Act** | Harmful liquid material<br>The enforcement order separate table first;Z Group<br>(Cyclohexanone, methyl ethyl ketone, Acetone)<br>However, it is non-corresponded when net weights of one container are less than 5L |

**Domestic control:**

| | |
|---|---|
| **Guidance Number** | 128 |
| **Onshore control info.** | Observe the Fire Defense Law. |
| **Offshore control info.** | Observe the Marine Vessel Safety Law. |
| **Air cargo control info.** | Observe the Aviation Law. |
| **Special safety measure:** | Observe the Fire Defense Law.<br>On-board containers of hazardous material must be piled firmly and orderly to avoid falling, tumbling and breaking.<br>Cargo of hazardous material must be transported in a way the containers or the material itself do not suffer severe friction and vibration.<br>If possible cause of casualty, such as heavy leakage, is found during transportation, try to remedy the situation and notify the fact to the nearby fire department or the relevant bureau.<br>The driver carrying hazardous material must hold Yellow Card.<br>Do not load hazardous materials together with food and feedstuff. |

## 15. Regulatory information

| | |
|---|---|
| **Labor Safety and Hygiene Law:** | Hazardous materials to be notified to the authority (Chapter 57, Section 2)<br>(Cyclohexanone, methyl ethyl ketone, Acetone, Tin compound)<br>Hazardous materials to be posted (Chapter 18 of Ordinance)<br>(Cyclohexanone, methyl ethyl ketone, Acetone)<br>2nd class organic solvents (Solvent Addiction Prevention Rule, Clause 1.1.4)<br>(Cyclohexanone, methyl ethyl ketone, Acetone)<br>Carcinogenicity of chemical substances<br>(Ordinance on Industrial Safety and Health Chapter 34,Section 2-4)<br>Not applicable<br>Chemical substances that cause skin and other skin disorders<br>(related to Article 22 of the Law).<br>(Cyclohexanone, methyl ethyl ketone) |
| **Fire Defense Law:** | No. 4 Haz-Mat, No.1 Petroleum, Non-water soluble liquid (Hazard Degree II) |
| **PRTR Law:** | Not applicable |
| **Poisonous & Deleterious Substance Control Law:** | Not applicable |
| **Sea Pollution Prevention Act** | Harmful liquid material<br>The enforcement order separate table first;Z Group<br>(Cyclohexanone, methyl ethyl ketone, Acetone)<br>However, it is non-corresponded when net weights of one container are less than 5L |

## 16. Other information

**Literature:**

1) Chemicals Safety Data Sheet (MSDS) Part 1: Content and Order of Items
2) Guideline for MSDS Edition (Revised Edition) by Japan Chem. Ind. Assoc.
3) GHS Classification Database, Site of National Institute of Technology and Evaluation
4) Hazard Handbook of Chemicals by Japan Industrial Safety and Health Association
5) Hazard communication of chemicals based on GHS-Labelling and Safety Data Sheet(SDS) JIS Z 7253:2019

This data sheet is edited by referring to currently available information, however, it is not intended to guarantee the data values or the precision of contained information. The precautions mentioned above are for ordinary handling and use only therefore please handle with care by implementing appropriate safety measures for new application and usage.