Implementation: Sep. 20, 2011 Issue Date: Jun. 1, 2024

SAFETY DATA SHEET

1. Product and company (manufacturer) identification Product:

Manufacturer:

Address:

Responsible section:

Telephone: Urgent telephone: Fax: Urgent contact: **Application & restriction**

Document number:

2. Hazards identification **GHS** Classification

Physicochemical ha

Health hazards:

ESLON Adhesive No.70S Sekisui Chemical Co., Ltd. Toranomon 2-10-4, Minato-ku, Tokyo 105-8566 Urban Infrastructure & Environmental Products Company Pipe Systems Division +81-3-6748-6492 +81-3-6748-6492 +81-3-6748-6564 Same as above Adhesive for polyvinyl chloride piping system Other applications are prohibited. #70S

azards:	Explosives	Not classified
	Flammable gases	Not classified
	Aerosols and chemicals under	Not classified
	pressure	
	Oxidizing gases	Not classified
	Gases under pressure	Not classified
	Flammable liquids	Category 2
	Flammable solids	Not classified
	Self-reactive substances and	Not classified
	mixtures	
	Pyrophoric liquids	Not classified
	Pyrophoric solids	Not classified
	Self-heating substances and	Classification not possible
	mixtures	
	Substances and mixtures which, in	Not classified
	contact with water, emit flammable	
	gases	
	Oxidizing liquids	Not classified
	Oxidizing solids	Not classified
	Organic peroxides	Not classified
	Corrosive to metals	Not classified
	Desensitized explosives	Classification not possible
	Acute toxicity (oral)	Category 4
	Acute toxicity (dermal)	Category 4
	Acute toxicity (inhalation: gas)	Not classified
	Acute toxicity (inhalation: vapor)	Category 4
	Acute toxicity (inhalation: dust and mist)	Classification not possible
	Skin corrosion/irritation	Category 2
	Eye damage/irritation	Category 2A
	Respiratory sensitization	Classification not possible
	Skin sensitization	Category 1
	Germ cell mutagenicity	Category 2
	Carcinogenicity	Category 2
	Reproductive toxicity	Category 2
	Specific target organ toxicity (single	Category 1 (respiratory system, central
	exposure)	nervous system)
		Category 2 (kidneys)

Category 3 (narcotic effect, respiratory tract irritancy) Specific target organ toxicity (repeated exposure) Aspiration hazard Not classified Not classified Hazard to the aquatic environment (Acute hazard) Hazard to the aquatic environment Not classified (Long-term hazard)

Category 1 (liver, respiratory, bones, nervous system, central nervous system)

Classification not possible



Pictogram or symbol:

Environmental hazards:

Signal word: Hazard statement:

Danger

(H302+H312+H332) Harmful if swallowed, in contact with skin or if inhaled.

(H225) Highly flammable liquid and vapor.

(H315) Causes skin irritation.

Hazard to the ozone layer

(H317) May cause an allergic skin reaction.

(H319) Causes serious eye irritation.

(H335) May cause respiratory irritation.

(H336) May cause drowsiness or dizziness.

(H341) Suspected of causing genetic defects.

(H351) Suspected of causing cancer.

(H361) Suspected of damaging fertility or the unborn child.

(H370) Causes damage to organs (respiratory system, central nervous system).

(H371) May cause damage to organs (kidneys).

(H372) Causes damage to organs through prolonged or repeated exposure (liver,

respiratory, bones, nervous system, central nervous system).

Precautionary statement:	Obtain special instructions before use. (P201) Do not handle until all safety precautions have been read and understood. (P202) Keep away from heat/sparks/open flames/hot surfaces. – No smoking (P210)
	Keep container tightly closed. (P233)
	Ground/bond container and receiving equipment. (P240)
	Use explosion-proof electrical/ventilating/lighting equipment. (P241)
	Use only non-sparking tools. (P242)
	Take precautionary measures against static discharge. (P243)
	Do not breathe dust/fume/gas/mist/vapors/spray. (P260)
	Avoid breathing dust/fume/gas/mist/vapors/spray. (P261)
	Wash hands and eyes thoroughly after handling. (P264)
	Do not eat, drink or smoke when using this product. (P270)
	Use only outdoors or in a well-ventilated area. (P271)
	Contaminated work clothing should not be allowed out of the workplace. (P272) Wear protective gloves/clothing/eye protection/face protection. (P280)
	IF ON SKIN: Wash with plenty of soap and water. (P302+P352)
	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. (P303+P361+P353)
	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. (P304+P340)
	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. (P305+P351+P338)
	IF exposed or concerned: Get medical advice/attention. (P308+P313)
	Call a POISON CENTER or doctor/physician if you feel unwell. (P312)
	Get medical advice/attention if you feel unwell. (P314)
	Specific treatment (see the label). (P321)
	Rinse mouth. (P330)
	If skin irritation occurs: Get medical advice/attention. (P332+P313)
	If skin irritation or rash occurs: Get medical advice/attention. (P333+P313)
	If eye irritation persists: Get medical advice/attention. (P337+P313)
	Take off contaminated clothing and wash it before reuse. (P362+P364)
	In case of fire: Use for extinction: (P370+P378)
	Store in a well-ventilated place. Keep container tightly closed. (P403+P233)
	Store in a well-ventilated place. Keep cool. (P403+P235) Store locked up. (P405)
	Dispose of contents/container in accordance with
	local/regional/national/international regulations. (P501)

3. Composition/information on ingredients

Nature of composition: Mixture

Chemical or common name:

Adhesive, containing vinyl chloride-vinyl acetate copolymer

Component	Content	CAS Number	Reference Number in Gazetted List in Japan	Others
Cyclohexanone	31%	108-94-1	(3)-2376	
Tetrahydrofuran	31%	109-99-9	(5)–53	
Methyl ethyl ketone	12%	78-93-3	(2)-542	
Resin (VC-VAc copolymer, etc.)	25%	9003-22-9	(6)-76	
Tin compound	Less than 0.3%	68109-88-6	(2)-3019	

4. First-aid measures

First-aid measures	
If vapor is inhaled:	Take the affected person to a clean-air space and give him rest in a easy- breathing pose.
	Seek physician's counsel as may be needed.
If touched to skin:	Wash the skin immediately with a lot of water and soap.
	Take off the contaminated clothing's for cleaning.
	Seek physicians counsel if he suffers from irritation or drowsiness.
If gets in eye:	Thoroughly wash the eye with clean water for a several minutes. Remove contact
	lens if easily removable. Continue washing after removal.
	Seek physician's counsel.
If swallowed:	Immediately wash the mouth with water.
in Swallowed.	Immediately seek physician's counsel.
	Rinse the mouth well and drink a lot of water to vomit.
Anticipated acute & chronic symptoms:	Irritation to respiratory organs, cough and gasp, when inhaled.
	Irritation to digestive organs, nausea, vomit and diarrhea, when swallowed.
	Skin irritation, defatting, eye irritation, reddening and ache, when contacted.
	Anesthesia, headache, drowsiness, restricted vision, vomit, diarrhea and loss of
	consciousness, when over-exposed to vapor.
Protection of first-aid provider:	First-aid provider should use protective wears such as organic solvent mask,
Protection of first and provider.	when the circumstances require.
Special note to physician:	No information
Special note to physician.	No information
Fire-fighting measures	
Extinguishing agents:	Carbon dioxide, powder agent, foam agent
Prohibited extinguishing agent:	Water flux
Specific hazards:	Fire may cause to generate irritant, toxic or erosive gas.
	Easily flammable. It will readily be ignited by heat, spark or flame.
	Heating of container may cause explosion.
	Easily inflammable liquid and vapor.
Proper extinguishing method:	Remove surrounding combustibles and use extinguishing agents.
	Use foam agent to choke a large scale fire.
	Spray water ever the pairbharhead to east and provent fire epresd
	Spray water over the neighborhood to cool and prevent fire spread.
	Fight against fire standing to its windward as much as possible and wear

6. Accidental rel	ease measures					
Health hazard precaution, protective wear and first-aid		Workers should use protective wears (See Chapter 8) to prevent contact with the spilt adhesive and inhalation of its vapor.				
			Rope off the crowd from the leak spot.			
				te the leeward crowd.		
			eakage, ventilate a	is much as possible until the cleaning is		
Environment	al harand avalantian.	completed.	to vivore ato ao a	not to hadly offerst the environment		
	al hazard precaution: d neutralization:			s not to badly affect the environment. ent (sawdust, dirt, sand, waste rug) to remove		
Recovery and			nd wipe off the rea			
				round the spill and lead the liquid to a safer		
		place for recovery				
Prevention o	f secondary casualty:	Quickly remove all the combustibles from around the leak spot and provide extinguishers ready for use.				
7. Handling and s Handling	storage precautions					
	Technical measures:	Use protective we No open flames.	ears if inhalation or	skin contact is foreseen.		
	Local & total ventilation:	Handling work must is functioning.	st be practiced in a	a room where local or total ventilation facility		
	Safe handling:			sparking and fire at nearby points.		
				noking while the product is used.		
		Wash hands well a	-	in align and electrics		
			or, mist and spray	ye, skin and clothing. of the product		
			• •	erstanding all the precautions.		
				ated room or outdoors.		
Storage						
	Storing conditions:		room from heat, s	parks and naked flame. No smoking in the		
		storage room.	utilated veen			
		Store in a cool, ve Lock the storage				
		LOCK THE STOLAGE				
8. Exposure cont	rols and personal protection					
Facility meas	sures:	Local ventilation of inhalation.	of closed work roo	n or total proper ventilation to prevent vapor		
		Cyclohexanone	Tetrahydrofuran	Methyl ethyl ketone		
Control cond	entration:	20 ppm	50 ppm	200 ppm		
	concentration (Exposure limit,	Lo ppm	oo ppin			
Biological ex	posure guide line)					
	Japan society for occupational health.	25 ppm	50 ppm	200 ppm		
	ACGIH TLV-TWA	20 ppm	50 ppm	200 ppm		
B · · · ·						
Protective w			oppropriate filter			
	Respiratory protection: Hand protection:	Impermeable glove	appropriate filter			
	Eye protection:	Solvent-resistant				
	Skin and body protection:	Long-sleeve fatig				
Hygienic mea		Wash hands well a				
9. Physical and c	hemical properties			Liquid		
	Physical state, form: Color:			Liquid Colorless, transparent		
	Odor:			Coloriess, transparent Characteristic stimulative odor		
	Melting point/freezing point:			-20° C or lower		
	Bp, initial bp & boiling range:			65.4°C (bp)		
	Flammability:			Highly flammable liquid and vapor		
	Evaporation rate:			No data available		
	Flash point:			-17°C (Closed Method)		

Auto ignition point:320Decomposition temperature:NopH:NotDynamic viscosity:ca.Solubilities:Inson-Octanol/water partition coefficient:(log Pow)NoVapor pressure:NoSpecific gravity (density):ca.Vapor density:NoParticle characteristics:NoNon-volatile content:ca.Viscosity:ca.

320°C No data available Not applicable ca. 2.800 mm²/s (20°C) Insoluble in water No data available No data available ca. 0.94 (20°C) No data available No data available ca. 24% ca. 2500 mPa•s

10. Stability and reactivity

Stability: Possibility of hazardous reaction: Prohibitive conditions: Prohibitive contact: Hazardous decomposed substances: Stable under normal conditions and handling. Vigorously reacts with strong oxidizing agents and ignites. Heat Oxidizing agent Generates Aldehyde, Acid and Organic matter by thermal decomposition.

11. Hazard information

Acute toxicity: (Appended Table)

(Appended Table)						
	Content	Acute toxicity (oral)	Acute toxicity (dermal)	Acute toxicity (inhalation: gas)	Acute toxicity (inhalation: vapor)	Acute toxicity (inhalation: dust and mist)
Cyclohexanone	31%	Category 4 (1544mg/kg)	Category 3 (947mg/kg)	Not classified	Category 3 (2,450ppm)	Not classified (8,000ppm)
Tetrahydrofuran	31%	Category 4 (1851mg/kg)	Classification not possible	Not classified	Not classified (21,000ppm)	Classification not possible
Methyl ethyl ketone	12%	Not classified (>2000mg/kg)	Not classified (>5000mg/kg)	Not classified	Category 4 (11,700ppm)	Classification not possible
Resin (VC-VAc copolymer, etc.)	25%	Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible

Acute toxicity (oral):	The product contains substances of acute toxicity (oral) of Categories indicated in Appended Table. The dose is calculated for the mixture (the product) to be ATE mix=1695 mg/kg.
Acute toxicity (dermal):	The product, as the mixture, falls in Category 4. The product contains substances of acute toxicity (transdermal) of Categories indicated in Appended Table. The dose is calculated for the mixture (the product) to be ATE mix=1940 mg/kg.
Acute toxicity (inhalation: vapor):	The product, as the mixture, falls in Category 4. The product contains substances of acute toxicity (vapor inhalation) of Categories indicated in Appended Table. The dose is calculated for the mixture (the product) to be ATE mix=5537 ppm.
Skin corrosion/irritation:	The product, as the mixture, falls in Category 4. The product contains skin-irritating substances of the following Categories: Category 2: Cyclohexanone (31%), tetrahydrofuran (31%), methyl ethyl ketone (12%).
Eye damage/irritation:	The product, as the mixture, falls in Category 2. The product contains caustically injuring and irritating substances of the following Categories: Category 2A: Cyclohexanone (31%), tetrahydrofuran (31%), methyl ethyl ketone
Respiratory sensitization:	(12%). The product, as the mixture, falls in Category 2A. Respiratory organ sensitization: No data available.
Skin sensitization:	The product contains skin sensitization substances of the following Categories: Category 1: Cyclohexanone (31%), The product, as the mixture, falls in Category 1.
Germ cell mutagenicity:	The product contains mutagenicity substances of the following Category: The product contains mutagenicity substances of the following Category: The product, as the mixture, falls in Category 2.
Carcinogenicity:	The product contains carcinogenic substances of the following Category: Category 2: Tetrahydrofuran (31%), The product, as the mixture, falls in Category 2.
Reproductive toxicity:	The product contains reproductive toxicity of the following Category: Category 2: Cyclohexanone (31%).
Specific target organ toxicity (single exposure):	The product, as the mixture, falls in Category 2. The product contains single-exposure toxic substances of the following Categories: Cyclohexanone (31%)>1%, Category 1 (respiratory system), Category 2 (central nervous system) and Category 3 (narcotic effect), Tetrahydrofuran (31%)>1%, Category 1 (central nervous system) and Category 3 (respiratory tract irritancy, narcotic effect). Methyl ethyl ketone (12%)>1%, Category 2 (Kidneys) and Category 3 (respiratory tract irritancy, narcotic effect) The product, as the mixture, falls in Category 1 (respiratory system, central nervous system), Category 2 (kidneys) and Category 3 (respiratory tract irritancy,
Specific target organ toxicity (repeated exposure):	narcotic effect). The product contains multiple-exposure toxic substances of the following Categories: Cyclohexanone (31%)>1%, Category 1 (central nervous system, bones). Tetrahydrofuran (31%)>1% Category 1 (respiratory, liver, nervous system). Methyl ethyl ketone (12%)>1%, Category 1 (nervous system). The product, as the mixture, falls in Category 1 (liver, respiratory, bones, nervous system, central nervous system).
Aspiration hazard:	The product contains more than 10% in total of respiratory-harmful substances of the following Category, however, the kinematic viscosity at 40°C is more than 20.5 mm2/s: Not classified as the mixture.
12. Ecological information Hazard to the aquatic environment (Acute hazard):	Not classified
Hazard to the aquatic environment (Long-term hazard):	Not classified
Hazard to the ozone layer:	Does not contain any ingredients listed in the Annexes to the Montreal Protocol. Classification not possible.
13. Notes on disposal Residual & waste:	In the disposal of residual and other wastes, observe the relevant laws /regulations and local government rules. Users of the product should contract with the local government or licensed 'Industrial Waste Processors' for disposal of waste. It is important to let the contractor know well of fire and health hazards of the product, prior to disposal.

	Contaminated containers & packages:		Clean the containers for reuse or dispose them properly in accordance with relevant regulations and local government rules. Completely empty containers prior to disposal.		
	Transport information International rule				
	UN number: UN classification: Packing group: Sea Pollution Preven	tion Act	1133 (Adhesive, containing inflammable liquid) Class 3 (Inflammable liquid) II Harmful liquid material The enforcement order separate table first; Z Group (Cyclohexanone, tetrahydrofuran, methyl ethyl ketone) However, it is not applicable when net weight in one container is 5L or less.		
Domestic control: Guidance Number Onshore control info. Offshore control info. Air cargo control info. Special safety measure:			128 Observe the Fire Defense Law. Observe the Marine Vessel Safety Law. Observe the Aviation Law. Observe the Fire Defense Law. On-board containers of hazardous material must be piled firmly and orderly to		
			avoid falling, tumbling and breaking. Cargo of hazardous material must be transported in a way the containers or the material itself do not suffer severe friction and vibration.		
			If possible cause of casualty, such as heavy leakage, is found during transportation, try to remedy the situation and notify the fact to the nearby fire department or the relevant bureau. The driver carrying hazardous material must hold Yellow Card. Do not load hazardous materials together with food and feedstuff.		
15.	Regulatory information Labor Safety and Hygiene Law:		Hazardous materials to be notified to the authority (Chapter 57, Section 2) (Cyclohexanone, tetrahydrofuran, methyl ethyl ketone, Tin compound) Hazardous materials to be posted (Chapter 18 of Ordinance) (Cyclohexanone, tetrahydrofuran, methyl ethyl ketone) 2nd class organic solvents (Solvent Addiction Prevention Rule, Clause 1.1.4) (Cyclohexanone, tetrahydrofuran, methyl ethyl ketone) Carcinogenicity of chemical substances (Ordinance on Industrial Safety and Health Chapter 34, Section 2–4) Not applicable Chemical substances that cause skin and other skin disorders (related to Article 22 of the Law). (Cyclohexanone, tetrahydrofuran, methyl ethyl ketone)		
	Fire Defense Law: PRTR Law:		No. 4 Haz-Mat, No.1 Petroleum, Non-water soluble liquid (Hazard Degree II)		
			Class I Designated Chemical Substance Tetrahydrofuran Japan PRTR-SDS Number 674		
Poisonous & Deleterious Substance Control Law: Sea Pollution Prevention Act		ontrol Law:	Not applicable Harmful liquid material The enforcement order separate table first; Z Group (Cyclohexanone, tetrahydrofuran, methyl ethyl ketone) However, it is not applicable when net weight in one container is 5L or less.		
2) Guideline for Mi3) GHS Classificat4) Hazard Handboo		Guideline for GHS Classific Iazard Handb Iazard comm	fety Data Sheet (MSDS) Part 1: Content and Order of Items MSDS Edition (Revised Edition) by Japan Chem. Ind. Assoc. ation Database, Site of National Institute of Technology and Evaluation book of Chemicals by Japan Industrial Safety and Health Association unication of chemicals based on GHS-Labelling and Safety Data Sheet (SDS) JIS Z		

This data sheet is edited by referring to currently available information, however, it is not intended to guarantee the data values or the

precision of contained information. The precautions mentioned above are for ordinary handling and use only therefore please handle with care by implementing appropriate safety measures for new application and usage.